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Pločice VBMT 160404 PF UN110

Šifra: 1466

Kategorija proizvoda: VBMT 1604

Proizvođač: BLUE

Cena: **10.200,00** rsd.



VBMT 160404 - PF UN 110
Part Number: 6100000150

★★★★☆

ABOUT THIS ITEM

- For Finishing
- Optimized for Steel but will work on Stainless and Cast Iron
- Use with Coolant

APPLICATION GUIDE



CUTTING CONDITIONS

Vc	110	Fz	0.14	Ap	1.8	BEST CONDITIONS
(P) STEEL						
Vc	80 - 180	Fz	0.08 - 0.18	Ap	0.3 - 2	CUTTING CONDITIONS
(M) STAINLESS STEEL						
Vc	100 - 170	Fz	0.08 - 0.18	Ap	0.3 - 2	
(K) CAST IRON						CUTTING CONDITIONS
Vc	80 - 180	Fz	0.08 - 0.2	Ap	0.3 - 3	
CUTTING CONDITIONS						