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Pločice VBMT 160408 PM UN110

Šifra:
Kategorija proizvoda: VBMT 1604
Proizvođač: BLUE

Cena: **10.200,00** rsd.



VBMT 160408 - PM UN 110
★ ★ ★ ★ ★
5100000154

ABOUT THIS ITEM

- High Performance
- First Choice Insert
- For Finishing
- Optimized for Steel but will work on Stainless and Cast Iron
- Use with Collant

APPLICATION GUIDE

FINISH EXTERNAL PVD

CUTTING CONDITIONS

Vc	110	Fz	0.24	Ap	2.0	BEST CONDITIONS
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(PS) STEEL			(MS) STAINLESS STEEL			(CS) CAST IRON			CUTTING CONDITIONS		
Vc	80 - 180	Fz	0.16 - 0.32	Ap	0.5 - 3	Vc	80 - 180	Fz		0.14 - 0.48	Ap