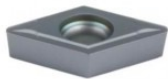


Pločice DCMT 11T308 PM UN 6020

Šifra: 1468
Kategorija proizvoda: DCMT 11T3
Proizvođač: BLUE

Cena: 9.840,00 rsd.

DCMT 11T308 - PM UN 6020

Part Number: S100000132

★★★★★

ABOUT THIS ITEM

- For General Purpose
- Optimized for Steel but will work on Stainless and Cast Iron
- Use with Coolant

APPLICATION GUIDE

MID BORING CVD

CUTTING CONDITIONS

Vc	Fz	Ap	BEST CONDITIONS
150	0.14	1.8	

(P) STEEL	(M) STAINLESS STEEL	(K) CAST IRON	CUTTING CONDITIONS
Vc 120 - 210 Fz 0.1 - 0.18 Ap 0.3 - 2	Vc 120 - 270 Fz 0.08 - 0.18 Ap 0.3 - 2	Vc 120 - 230 Fz 0.08 - 0.22 Ap 0.3 - 2	

