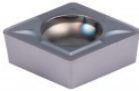


Pločice CCMT 09T308 PM UN110

Šifra: 1469
Kategorija proizvoda: CCMT 09T3
Proizvođač: BLUE

Cena: 9.360,00 rsd.



CCMT 09T308 - PM UN 110
RECOMMENDED SPEED
\$100000114

★★★★★

ABOUT THIS ITEM
• For General Purpose
• Optimized for Steel but will work on Stainless and Cast Iron
• Use with Coolant

APPLICATION GUIDE

MID BORING PVD

CUTTING CONDITIONS

Vc	Fz	Ap	BEST CONDITIONS
110	0.18	2.0	

SP	SS	CI	
STEEL	STAINLESS STEEL	CAST IRON	
Vc: 80 - 180 Fz: 0.14 - 0.22 Ap: 0.5 - 3	Vc: 120 - 170 Fz: 0.14 - 0.22 Ap: 0.5 - 4	Vc: 100 - 180 Fz: 0.14 - 0.22 Ap: 0.5 - 4	CUTTING CONDITIONS