

# Pločice CCMT 060204 PF UN110

Šifra: 1470  
Kategorija proizvoda: CCMT 0602  
Proizvođač: BLUE

Cena: 8.640,00 rsd.



**CCMT 060204 - PM UN 110**  
RECORDING NUMBER  
S100000106

★★★★★

**ABOUT THIS ITEM**

- First Choice Insert
- For Finishing
- Optimized for Steel but will work on Stainless and Cast iron
- Use with Collant

**APPLICATION GUIDE**



**CUTTING CONDITIONS**

| Vc  | Fz   | Ap  | BEST CONDITIONS |
|-----|------|-----|-----------------|
| 110 | 0.15 | 1.8 |                 |

| PM STEEL       | DM STAINLESS STEEL | DM CAST IRON   | CUTTING CONDITIONS |
|----------------|--------------------|----------------|--------------------|
| Vc 80 - 180    | Vc 100 - 170       | Vc 100 - 180   |                    |
| Fz 0.12 - 0.18 | Fz 0.12 - 0.18     | Fz 0.12 - 0.18 |                    |
| Ap 0.3 - 1     | Ap 0.3 - 1         | Ap 0.3 - 2     |                    |